

## POCKET LEVEL

### Field of the Invention

The invention is in the field of spirit levels in general and pocket levels in particular.

### 5 Background of the Invention

Spirit levels and line levels are employed for different leveling purposes and are accordingly typically packaged and sold as discrete items. Exemplary line levels are illustrated and described in US 3,878,617, US 4,068,386, and US 4,109,392. GB 2210167 illustrates and describes a pocket level having a  
10 horizontal bubble vial and a vertical bubble vial, and a detachable line level.

Spirit levels may be provided with angle finders for enabling the determination of the angle of an inclined surface. Exemplary spirit levels with angle finders are illustrated and described in US 359,580, US 935,807, US 1,126,548, US 1,802,131, US 2,506,115, US 2,541,880, US 5,177,873, US  
15 5,531,031, US 6,477,781, AU-A-13950/83, and DE 3413449 A1.

### Summary of the Invention

The present invention is for a pocket level having a detachable line level whose horizontal bubble vial doubles as the pocket level's horizontal bubble vial such that a user is afforded the benefit of two leveling devices sharing the same  
20 bubble vial to reduce costs, and conveniently packaged as a single item. The present invention is also for a pocket level with an angle finder for enabling the determination of the angle of an inclined surface which includes a wheel rim having a bubble vial which is directly rotated by a user applying a rotation force to a portion of its exterior non-slip circumferential wheel rim surface accessible  
25 via a throughgoing cutout formed in the pocket level's upper surface or end surface.

- 2 -

**Brief Description of the Drawings**

In order to understand the invention and to see how it can be carried out in practice, preferred embodiments will now be described, by way of non-limiting examples only, with reference to the accompanying drawings in which similar parts are likewise numbered, and in which:

Fig. 1 is a perspective view showing a first preferred embodiment of a pocket level with a detachable line level disassembled therefrom;

Fig. 2 is a perspective view showing of the pocket level of Figure 1 with its detachable line level assembled therein;

Fig. 3 is an exploded view of the body of the pocket level of Figure 1;

Fig. 4 is a cross section view in the direction of the line A-A in Figure 2;

Fig. 5 is an exploded view of the wheel rim of the angle finder of the pocket level of Figure 1; and

Fig. 6 is a perspective view showing a second preferred embodiment of a pocket level with a detachable line level disassembled therefrom.

**Description of Preferred Embodiments of the Invention**

Figure 1 shows a pocket level 1 having a generally prismatic body 2 with a front surface 3, a rear surface 4 (not shown), and a generally trapezoidal surround 6 constituting a generally quadrilateral surround. The surround 6 includes a leveling surface 7 for placing on a surface and defining a longitudinal axis 8, an upper surface 9 opposite the leveling surface 7, and a pair of end surfaces 11. The pocket level 1 includes a detachable line level 12 having a horizontal bubble vial 13 with a longitudinal axis 14 for indicating the inclination of a horizontally disposed line 16 with respect to the horizontal for assembly in a centrally disposed substantially rectangular throughgoing recess 17 as shown in Figure 2 such that the bubble vial's longitudinal axis 14 is parallel to the longitudinal axis 8 whereby the horizontal bubble vial 13 doubles as the pocket level's horizontal bubble vial for indicating the inclination of a surface with respect to the horizontal.

- 3 -

The pocket level 1 also includes a vertical bubble vial 18 with a longitudinal axis 19 perpendicular to the longitudinal axis 8 for indicating the inclination of a surface with respect to the vertical, and an angle finder 21 with a rotatable bubble vial 22 with a longitudinal axis 23 for enabling the determination of the angle of an inclined surface using the angle markings 24. The pocket level 1 can be provided with Applicant's so-called PlumbSite® front viewing feature 26 as disclosed in PCT/IL97/00359, and including a mirror 27 inclined at 45° to the longitudinal axis 8, and a throughgoing cutout 28 in the upper surface 9.

10 The line level 12 includes a housing 29 with pair of oppositely directed hooked members 31 at its opposite ends for hooking onto the line 16, a pair of upward facing cutouts 32 at its opposite ends, and an underneath surface 33 with a longitudinal groove 34. The recess 17 has a bottom wall 36, a top wall 37 and side walls 38. The bottom wall 36 is provided with a longitudinally extending rib 39 parallel to the longitudinal axis 8 for snug insertion into the groove 34 on assembly of the line level 12 into the body 2 for facilitating its correct placement. The top wall 37 is formed with a throughgoing cutout 41 for enabling a user to view the horizontal bubble vial 13 on assembly of the line level 12 into the body 2. Figure 4 shows that each side wall 38 is provided with a U-shaped retaining member 42 having a resiliently flexible free end 43 for snap fitting into a retaining cutout 32 on assembly of the line level 12 into the body 2.

Figure 3 shows that the body 2 is formed from two substantially identical housing halves 44 and 46 made of thermoplastic material, and having the vertical bubble vial 18 and its associated mirror 27, and an inverted generally T-cross sectioned strut 47 sandwiched therebetween. The strut 47 has a horizontal member 48 and an upwardly extending elongated member 49 whose upper portion above the bottom wall 36 constitutes the longitudinally extending rib 39. The horizontal member 48 can be formed with a channel 51 therealong for receiving a magnetic strip 52 (see Figure 4) constituting a leveling surface 7

- 4 -

whereby the pocket level 1 is magnetically attachable to ferrous objects. The two halves 44 and 46 are formed with a pair of opposite and spaced apart raceways 53 for rotatably supporting opposite sides of a wheel rim 54.

Figure 5 shows that the wheel rim 54 is formed from two wheel rim halves 56 and 57 with the rotatable bubble vial 22 diametrically extending thereacross. The wheel rim half 56 is formed with an external ribbed circumferential wheel rim surface 58 (constituting a non-slip surface) having a minor arc portion 59 accessible via a throughgoing cutout 61 formed in the upper surface 9 for enabling user direct rotation of the wheel rim 54 and therefore the bubble vial 22 (see Figures 1 and 2). The opposite wheel rim half 57 includes a pair of diametrically disposed resiliently flexible members 62 urged against their associated raceway 53 for frictionally impeding direct user rotation of the wheel rim 54.

Figure 6 shows a pocket level 71 similar in construction and operation to the pocket level 1 insofar that it includes a detachable line level 72 whose horizontal bubble vial 73 having a longitudinal axis 74 doubles as the pocket level's horizontal bubble vial. The pocket level 71 differs from the pocket level 1 in that the detachable line level 72 is assembled therein by virtue of a magnetic arrangement 76. The magnet arrangement 76 includes a pair of powerful ceramic disc magnets 77 at opposite ends of the line level 72 and a pair of powerful ceramic disc magnets 78 inserted into cutouts 79 formed in the elongated member 49 to underlie the disc magnets 77 on assembly of the line level 72 into the pocket level 71.

While the invention has been described with respect to a limited number of embodiments, it will be appreciated that many variations, modifications, and other applications of the invention can be made within the scope of the appended claims. For example, the leveling surface 7 may have a longitudinal groove for placing on a pipe, and the like. The line levels 12 and 72 can be formed with a

- 5 -

longitudinally extending slot similar to GB 2210167's longitudinally extending slot 24. The wheel rim surface can be knurled and the like to effect non-slipping.